# 3. Serial command

Here the serial command is denoted.

# 3.1 Serial communication parameters

The serial communication parameters are below.

Parameter	Value
BaudRate	115200bps
DataBit	8bit
StopBit	1bit
Parity	None
Flow Control	None

# 3.1 Command list

Here the command list of serial communication is listed.

# [Definition]

### \* "ACK1"

When a PWM-board gets a command, it replies "ACK1" within 30msec.

### \* "ACK2"

When a PWM-board finishes a motion and scenario operation, it replies "ACK2".

However a PWM-board2 belong a latest command action when you send a new command during a operation a current command.

### \* SUM

SUM is calculated using only data except for a command and an ack.

## [Set Position]

You can send a position data to a robot, and a robot will move to this position immediately.

-				
SPD	CH0	• • •	CH23	SUM

FDh	Set position command
00h~07h	Speed (0,1,2,3,4,5,6,7,10 and 11)
00h∼B4h	From 0 to 180 [degree] on each joint
00h~7Fh	The value delete 1 bit of sum of all data except for command
06h	Ack command

[Read Position]

You can read a current position data from a robot.

[TX]					
CMD					
[RX]					
ACK1	CH0	•••	CH23	SUM	

CMD	FCh	Read Position command
CH0···CH23	00h∼B4h	From 0 to 180 [degree] on each joint
SUM	00h~7Fh	The value delete 1 bit sum of al data except for command
ACK1	06h	Ack command

[Set Home Position]

You can register a current robot position as a robot home position.

[TX]	
CMD	
[RX]	
ACK1	

CMD	FBh	Set Position command
ACK1	06h	Ack command

## [Read Home Position]

You can read a current robot home position from a robot even if current robot position isn't a robot home position.

[TX]	_					
CMD						
[RX]	-				_	
ACK1	CH0	•••	CH23	SUM		
CMD	FAh	Set position	on comma	nd		
CH0···CH23	00h∼B4h	From 0 to	180 [degr	ee] on each	joint	
SUM	00h~7Fh	The value	delete 1 b	oit sum of al	data except for	command
ACK1	06h	Ack comm	nand			

[Write Position in a motion list]

You can write a position in a motion list. This operation writes a position data into a EEPROM directly, therefore, a robot doesn't move in this operation.

[TX]							
CMD	MOT_NO	POS_INDEX	SPD	CH0	• • •	CH23	SUM
[RX]	_						
ACK1							

CMD	F9h	Write position command
MOT_NO	00h~27h	The selected motion number from 40
POS_INDEX	00h~27h	The sequence in 40 position
SPD	00h~07h	Speed (0,1,2,3,4,5,6,7,10 and 11)
CH0···CH23	00h~B4h	From 0 to 180 [degree] on each joint
SUM	00h~7Fh	The value delete 1 bit sum of al data except for comman
ACK1	06h	Ack command

[Read Position in a motion list]

You can read a position data from a motion list in a PWM-board2.

[TX]				_	
CMD	MOT_NO	POS_INDEX	SUM		
[RX]				-	
ACK1	SPD	CH0		CH23	SUM
CMD	F8h	Read position	Read position command		
MOT_NO	00h~27h	The selected motion number from 40			
POS_INDEX	00h~27h	The sequence in 40 position			
SPD	00h~07h	Speed (0,1,2,3,4,5,6,7,10 and 11)			
CH0····CH23	00h~B4h	From 0 to 180 [degree] on each joint			
SUM	00h~7Fh	The value delete 1 bit sum of al data except for command			
ACK1	06h	Ack comman	ıd		

[Write the number of Position]

You can write the number of position in a motion list. PWM-board2 executes a position data upto this number in a motion data. Therefore you have to set this number as same as the length of a motion list.

A Danger	If you set smaller number than the length of a motion list, PWM-board2 execute middle of a position in a motion list. Besides if you set bigger
	number than the length of a motion list, PWM-board2 execute unknown memory data, then a robot will excursion.

[TX]			
CMD	MOT_NO	COUNT	SUM
[RX]			
ACK1			

CMD	F7h	Write number of position command
MOT_NO	00h~27h	The number of motion
COUNT	00h~27h	The number of a position index in a play motion
SUM	00h~7Fh	The value delete 1 bit sum of al data except for command
ACK1	06h	Ack command

[Read the number of Position]

You can read the number of registered position number in a PWM-board2.

[TX]		
CMD	MOT_NO	SUM
[RX]		
ACK1	COUNT	SUM
CMD	F6h	Read number of position command
MOT_NO	00h~27h	The number of motion
COUNT	00h~27h	The number of a position index in a play motion
SUM	00h~7Fh	The value delete 1 bit sum of al data except for command
ACK1	06h	Ack command

[Write motion number in a scenario list]

You can write a motion number in a scenario list.

[TX]				
CMD	SCEN_NO	MOT_INDEX	MOT_NO	SUM
[RX]				
ACK1				

CMD	F5h	Write motion number in a scenario list
SCEN_NO	00h~02h	The scenario number you register
MOT_INDE	00h~C7h	The number of scenario
MOT_NO	00h~27h	The number of a position index in a play motion
SUM	00h~7Fh	The value delete 1 bit sum of al data except for command
ACK1	06h	Ack command

[Read motion number in a scenario list]

You can read a motion list from a scenario in a PWM-board2.

[TX]							
CMD	SCEN_NO	MOT_INDEX	SUM				
[RX]							
ACK1	MOT_NO	SUM					
CMD	F4h	Read motion	lead motion number in a scenario list				
SCEN_NO	00h~02h	The number of	of scenario				
MOT_INDEX	00h~C7h	The index of	he index of a motion you select				
MOT_NO	00h~27h	The motion n	he motion number				
SUM	00h~7Fh	The value de	The value delete 1 bit sum of al data except for command				
ACK1	06h	Ack command	d				

[Write the number of motion data]

You can write the number of motion in a motion list. PWM-board2 executes a motion data upto this number in a scenario data. Therefore you have to set this number as same as the length of a scenario list.

<b>A</b> Danger	If you set smaller number than the length of a scenario list, PWM-board2 execute middle of a motion in a scenario list. Besides if you set bigger
	number than the length of a scenario list, PWM-board2 execute unknown
	memory data, then a robot will excursion.

CMD ISCEN NO COUNT ISUM	
[RX]	
ACK1	

CMD	F3h	Write the number of Motion data
SCEN_NO	00h~02h	Scenario number
COUNT	00h~C7h	The motion number
SUM	00h~7Fh	The value delete 1 bit sum of al data except for command
ACK1	06h	Ack command

[Read the number of motion]

You can read the number of registered motion number in a PWM-board2.

[TX]							
CMD	SCEN_NO	SUM					
[RX]							
ACK1	COUNT	SUM					
CMD	F2h	Read the n	ead the number of motion				
SCEN_NO	00h~02h	The scena	ne scenario number				
COUNT	00h~C7h	The motior	ne motion number				
SUM	00h~7Fh	The value	he value delete 1 bit sum of al data except for command				
ACK1	06h	Ack comma					

[Play a motion data]

You can play a registered motion data.

[TX]			
CMD	NO	SUM	
[RX]			
ACK1			
ACK2			

CMD	EFh	Play motion data command	
NO	00h~27h	The number of motion	
SUM	00h~7Fh	The value delete 1 bit sum of al data except for commar	ld
ACK1	06h	Ack command	
ACK2	07h	Ack command	

[Play a scenario data]

You can play a registered scenario data.

[TX]	
CMD	SCEN_NO SUM
[RX]	
ACK1	
ACK2	

CMD	EEh	Play scenario data command
SCEN_NO	00h~02h	The number of scenario
SUM	00h~7Fh	The value delete 1 bit sum of al data except for commar
ACK1	06h	Ack command
ACK2	07h	Ack command

[Write Trim data]

You can write a trim data into a PWM-board2.

[TX]				
CMD	CH0	•••	CH23	SUM
[RX]				
ACK1				

CMD	E9h	Write Trim data command
CH0···CH23	00h~27h	From -20 to 20 [degree] on each joint
SUM	00h~7Fh	The value delete 1 bit sum of al data except for command
ACK1	06h	Ack command

[Read Trim data]

You can read a trim data from a PWM-board2.

[TX]	_			
CMD				
[RX]				
ACK1	CH1	•••	CH23	SUM

CMD	E8h	Read Trim data command
CH0~CH23	00h~27h	From -20 to 20[degree] on each joint
SUM	00h~7Fh	The value delete 1 bit sum of al data except for command
ACK1	06h	Ack command